### **MEPNN Supplier Scouting Opportunity Synopsis**

Section 1: General Information		
Scouting Number	2025-014	
Item to be Scouted	Large Power Transformer	
Days to be scouted	30	
Response Due By	02/07/2025	
Description	230kV to 765kV Transformers to be used in new substation and transmission line. Grid Deployment Office (GDO) is scouting for recipients of any available domestic large power transformers.	
Notify Requester Immediately		
State item to be used in	Minnesota	

Section 2: Technical Information		
Type of supplier being sought	Manufacturer	
Reason	BABA	
Describe the manufacturing processes (elaborate to provide as much detail as possible)	Electrical / Mechanical Assembly to meet the BABA domestic percentages for manufactured products	
Provide dimensions / size / tolerances / performance specifications for the item	various - see attached sheet for additional information	
List required materials needed to make the product, including materials of product components	electric grade steel	
Are there applicable certification requirements?	Yes	
Certification(s) required	IEEE	
Are there applicable regulations?	Yes	
Details	BABA compliant	
Are there any other stndards, requirements, etc.?	No	
NAICS 1	335311 Power, distribution, and specialty transformer manufacturing	
NAICS 2		
Additional Technical Comments		

Additional Technical Comments		
Section 4: Business Information		
Estimated potential business volume	1 of each: 230kV, 345kV, and 765kV large power transformer	
Estimated target price / unit cost information (if unavailable explain)	\$2-\$6 million	
When is it needed by?	6 months to 12 months	
Describe packaging requirements	depends, varies as needed and applicable	
Where will this item be shipped?	Various, for Bipartisan Infrastructure Law (BIL) funded projects recipients under Department of Energy's Grid Deployment Office	

Additional Comments		
Is there other information you would like to include?	For questions or additional information on BABAA guidance, please contact  Jody Wootton BABA-MAX@hq.doe.gov  or  Robert Bartolo robert.bartolo@hq.doe.gov as alternate email address	



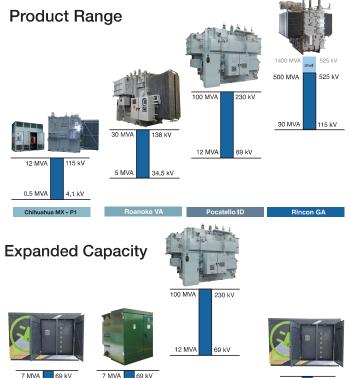
# **OVERVIEW**WHAT WE OFFER

FIVE (5) MANUFACTURING PLANTS IN NORTH AMERICA

With five manufacturing plants in North America,
Virginia - Georgia Transformer is the largest US-owned manufacturer of power transformers and offers the broadest product range.

#### **KEY BENEFITS**

- No delay in start up Savings (\$\$)
- No failure due to internal defects Savings (\$\$)
- Can offer 5, 10, 15-year warranty (Peace of mind)
- Prompt, hassle-free warranty service Savings (\$\$)



#### **67,000 MVA ANNUAL CAPACITY**

#### PRODUCT RANGE

Up to 400 MVA 525 kV

**BIL** 1675 kV

LTC / DETC

**Medium Power Transformers** 

**Large Power Transformers** 

**GSU Transformers** 

**Auto-Transformers** 

**Padmount Transformers** 

**Traction Transformers** 

**Rectifier Transformers** 

- Torqued bolts with pre-compressed washers to maintain contact pressure
- Selection of pressure points on the end ring to apply uniform pressure on the coil
- Coil compression using hydraulic isostatic technology
- · Robotic welding technology
- Leak-free nitrogen system
- · Polyurethane on epoxy paint systems
- Lifting eyes and jacking pads for protection from paint damage
- · Checking contact resistance of crimps
- · Touch-up paint for incidental use
- Installation video

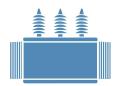
- · Winding tension for short-circuit strength
- VCM to monitor moisture and hydrogen sends signals for diagnosis / lifetime assessment
- · Rounded metal edges

0.415 kV

0.415 kV

- · Corona shields on bolt heads
- Testing of DETC and switches for ease of turning – not binding
- · Secured the shaft of DETC from disengaging
- Lifting lug designed with safety factor 5
- Laser assembly of core and coil to maintain alignment for clearance uniformity
- End rings designed to absorb short-circuit force
- · Oil moisture PPM and dielectric assurance

## **OUR FACILITIES**





#### VTCR - Roanoke, Virginia

Our corporate headquarters was designed and constructed specifically to produce power transformers. This 145,000-square-foot manufacturing facility is absolutely state-of-the-art. **ISO 9001:2015** 



#### VTCW / PI - Chihuahua, Mexico

The 82,000-square-foot plant is a modern facility equipped to produce small power and liquid-filled transformers. They have achieved 100% First Pass Yield and 100% on-time Ready to Ship ratings. *ISO* 9001:2015



#### VTCU - Pocatello, Idaho

We acquired this 180,000-square-foot plant in 2003 from UST West when it was a repair facility. After investing in upgrades at the plant, it is the best-equipped medium power transformer plant in America. **ISO 9001:2015** 

#### FIELD SERVICE

Field installations, maintenance, and repairs for electrical substations are performed by experienced design engineers and service specialists.



#### VTC - Troutville, Virginia

An extension of the Roanoke facility, the tank fabrication, sand blasting, and paint process were relocated to this 125,000-square-foot building in December 2013. The tank fab plant is equipped with a welding robot that delivers leak-free welds. **ISO 9001:2015** 



#### VTCW / P2 - Chihuahua, Mexico

In operation since late 2022, our newest facility features four production lines that quadruple capacity for E2X pad-mounted transformers. P2 also manufactures distribution transformers up to 35 kVA, 7.5 MV; Integrated Power Modules; and dry-type transformers up to 35 kVA, 150 BIL, up to 7.5 MVA. The facility is more than 300,000 square feet.



Georgia Transformer Corp. - Rincon, Georgia
Acquired in 2015, this 250,000-square-foot facility is a state-of-theart temperature-controlled environment. World-class practices
and technology allow the plant to produce our largest
transformers with a 60-year service life. ISO 9001:2015

#### **TESTING**

A full array of tests including inspection, analysis and recommendations for peak operation are available.

Headquarters 220 Glade View Drive Roanoke, VA 24012 USA Phone: 540.345.9892

3770 Poleline Road Pocatello, ID 83201 USA Phone: 208.238.0720 Complejo Industrial Chihuahua. Ave. Homero #3307, Chihuahua, MX Phone: 52.614.483.0000 Avenida de las Industrias 6899 Nombre de Dios, Chihuahua, Chih. Phone: 52.614.483.0000

2789 Highway 21 South Rincon, GA 31326 USA Phone: 912.754.5300

Georgia Transformer