



FOOD SAFETY TRAINING



Preventive Controls for Human Food Training

June 14-16 • Bismarck, ND

REGISTRATION DEADLINE - JUNE 7TH - LIMITED CLASS SIZE

Are You Responsible for Developing Your Company's Food Safety System?

One of the most significant new FDA rules is the Preventive Controls for Human Food rule. This rule states that every human food manufacturer, except for the very smallest who will have modified requirements, must have somebody on staff who has completed a Preventive Controls for Human Food class.

A Preventive Controls Qualified Individual (PCQI) is responsible for the oversight or performance of:

1. Preparation of the Food Safety Plan,
2. Validation of the Preventive Controls Records Review,
3. Re-analysis of the Food Safety Plan, and
4. Other activities as appropriate for the type of food.

This three-day event will prepare you for the **REQUIRED** facility Food Safety Plan as well as ongoing verification of the plan.

[PCQI Training Info & Registration](#)

Do you need PCQI for Animal Food training?

We are looking to schedule this training (in-person) if there is enough interest. Please [email Laurie](#) and let her know if you are interested and how many from your organization likely would participate.

Business Excellence Optimization Assessment

Business Excellence Optimization Update

Since rolling out our new Business Excellence Optimization offering, Impact Dakota has completed several Assessment and Report Out Sessions and more have been scheduled.

The process consists of a 54-question assessment for your leadership team, and then a two hour report out session with those same people. This session allows us to partner with leadership to dig deep on your pain points, get to root causes and develop a holistic roadmap to success for your organization. We then give all that information and recommendations developed from the process to you at no cost.

What Makes Us Different? As North Dakota's NIST MEP-approved Center, Impact Dakota's mission is to help manufacturers in North Dakota achieve their potential. We are measured by the economic impact we provide to the North Dakota companies we serve, **which means, your success equals our success.** In the past four quarters we have helped 45 manufacturers generate \$8.8M in New Sales, \$27.9M in Retained Sales, \$3.0M in Cost Savings, 203 Jobs Retained, and \$2.6M in New Investments and we would love to help you.

Please contact [Gordon](#) if you have any questions, or if you would like to take action on the Business Excellence Optimization offering.

PEOPLE + PROCESSES in alignment with Organizational Strategy = RESULTS

Greetings from Red River Packaging in West Fargo, ND!

Red River Packaging LLP is a beginning food packaging company that is striving to expand our business by providing a value-add service of labeling and packaging for food retailers within the state of North Dakota.

Our Company has completed a **Business Excellence Optimization Assessment** with Impact Dakota as an official member of the Manufacturers Extension Partnership (MEP) National Network in North Dakota. We are using their recommendations on how to increase Red River Packaging's value to our clients.

[To learn more about Red River Packaging - Click Here!](#)

Manufacturing Myths – Debunked!

- THE TRUTHS ABOUT THE INDUSTRY TODAY -

Myth #1
U.S. manufacturing is in decline.

Truth
Employment, shipments, and exports are on the rise.

[Click for Supporting Details](#)

Cybersecurity and Industry 4.0

This blog is part one of a series on cybersecurity and Industry 4.0.

There have been four major technological trends during the past few hundred years that have revolutionized both industry and manufacturing. With Industry 4.0, communications and cybersecurity are viewed as isolated processes. To take full advantage of the opportunities that Industry 4.0 has to offer, manufacturers of all sizes will need to understand its capabilities and potential risks.



[What You Need to Know](#)

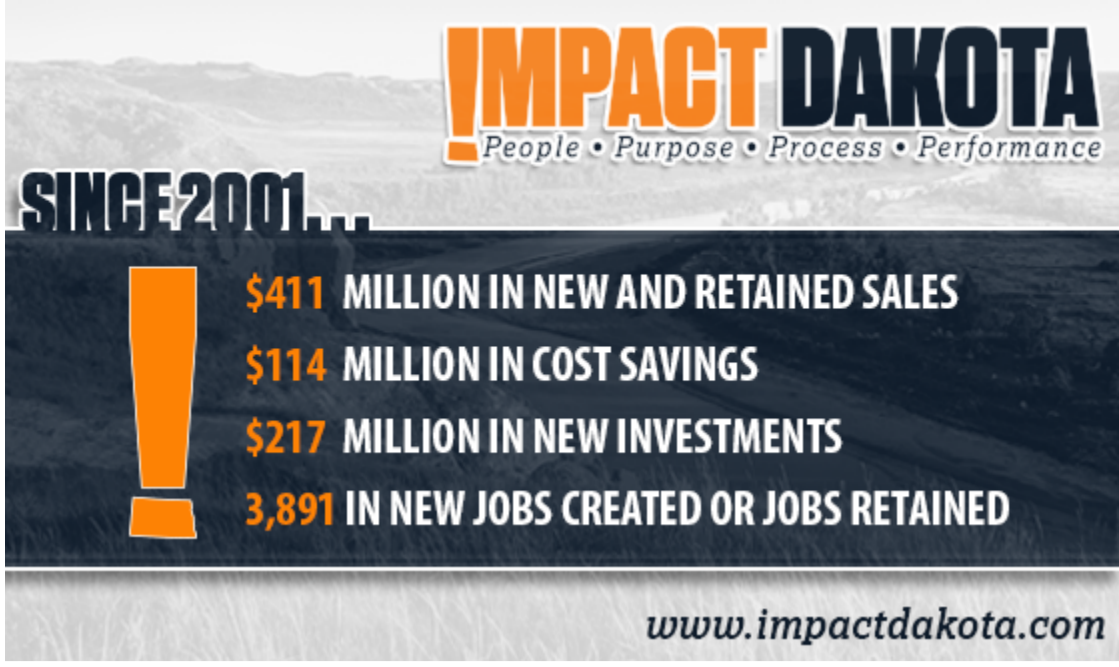
Supply Chain Scouting System

Impact Dakota is partnering with NIST Manufacturing Extension Partnership (NIST MEP) and our nationwide network of 50 other MEP Centers across the U.S. and Puerto Rico to help solve supply chain gaps encountered by manufacturers, government entities, and critical service providers.

**Do you have a gap?
Are you able to fill a gap?**

Please click on the button below to check out the list of current needs.

[List of Current Opportunities](#)



IMPACT DAKOTA
People • Purpose • Process • Performance

SINCE 2001...

- \$411** MILLION IN NEW AND RETAINED SALES
- \$114** MILLION IN COST SAVINGS
- \$217** MILLION IN NEW INVESTMENTS
- 3,891** IN NEW JOBS CREATED OR JOBS RETAINED

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